



PORON® Polyurethanes

PORON® VXT™ 4701-70-13xxx-119-59T-RR-16.4LF (LR28)

PROPERTY	TEST METHOD	VALUE
PHYSICAL		
Density , kg /m ³ (lb. / ft ³)	ASTM D 3574-95, Test A	208 (13)
Tolerance , %		± 10
Thickness , mm (inches)		12.5 & 25 (0.492 & 0.984)
Tolerance , %		6.3 & 8.1
Standard Color (Code)		Blue (119)
Compression Force Deflection , kPa (psi) Typical kPa (psi)	.51 cm/min (0.2" / min). Strain Rate Force Measured @ 25% Deflection	34 - 55 (5-8) 45 (6.5)
Hardness , Durometer, Shore "OO", typical	ASTM D 2240-97	49
Compression Set , % max.	ASTM D 3574-95 Test D @ 70°C (158°F)	10
Resilience by Vertical Rebound , % typical	ASTM D 2632-96	57
Dimensional Stability , % max. change	22 hrs @ 80°C (176°F) in a forced-air oven	± 3
Tensile Strength , kPa (psi), typical	ASTM D 3574-75 Test E	780 (114)
Tensile Elongation , % typical	ASTM D 3574-75 Test E	475
Tear Strength , kN/m (pli), typical	ASTM D 264-91 Die C	4.4 (25.0)
ELECTRICAL AND THERMAL		
Dielectric Strength , kV/m (volts/mil)	ASTM D 149-97a	1380 (35)
Coefficient of Thermal Expansion		2.3 - 3.1 x 10 ⁻⁴ in./in./°C (1.3-1.7 x10 ⁻⁴ in/in/°F)
TEMPERATURE RESISTANCE		
Recommended Constant Use , max.	Rogers Internal Method	90°C (194°F)
Recommended Intermittent Use , max.	Rogers Internal Method	121°C (250°F)
Embrittlement	ASTM D 746-98	-20°C (-4°F)
FLAMMABILITY		
Flammability	UL 94HBF (File E20305) (Pending Certification) CSA Comp HBF (File 188149) (Pending Certification)	Pass Pass
ENVIRONMENTAL		
Water Absorption , Immersion Testing, % weight gain, typical	ASTM D 570-95	13.8

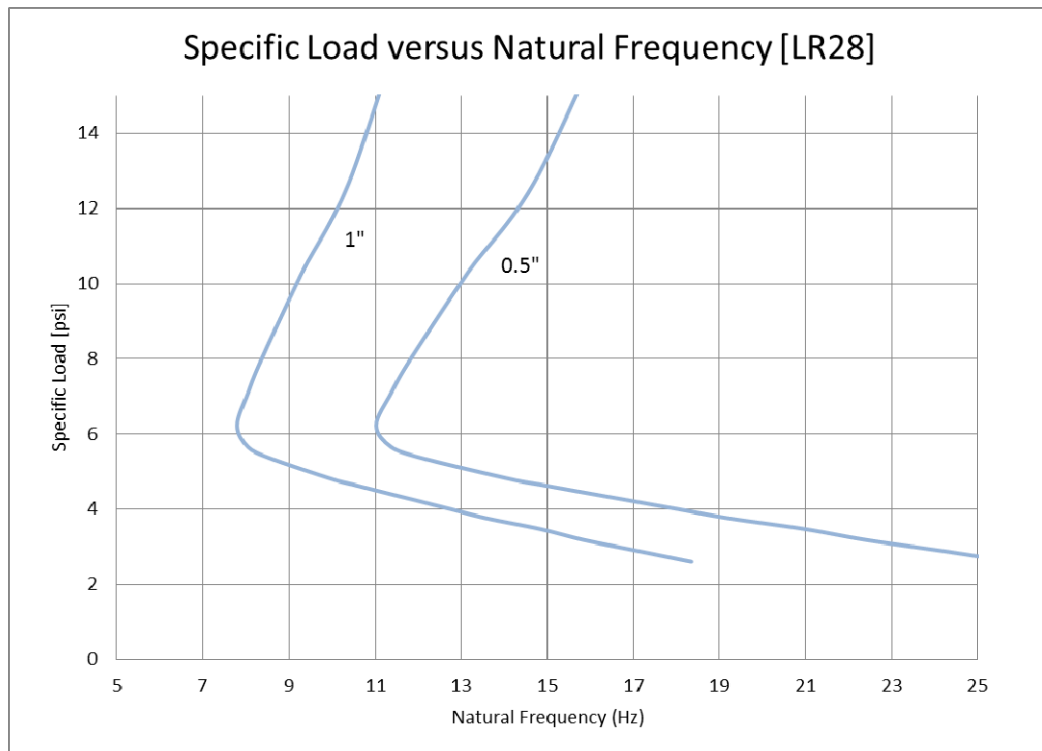
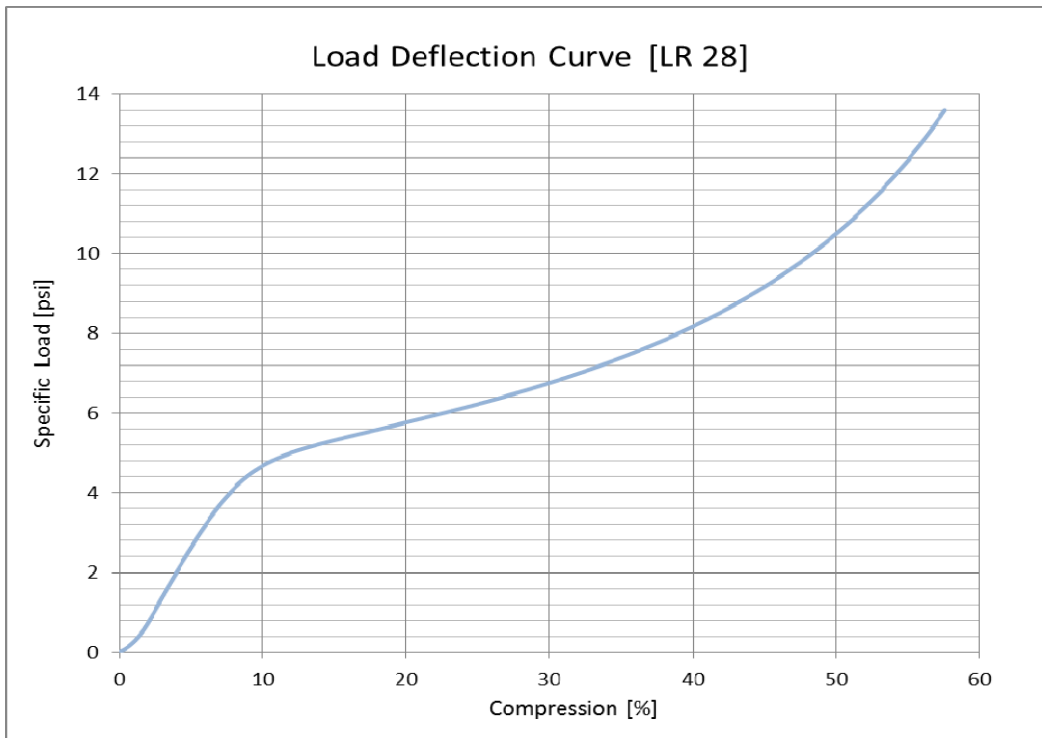
These materials are unsupported and should be processed with the knowledge that stretching of die cut parts can occur when material has not been relaxed.

Notes:

1. All metric conversions are approximate.
2. Additional technical information is available.
3. Typical values should not be used for specification limits.

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