

PORON® VXT™ 4701-70-18xxx-122-59T-RR-16.4LF (LR110)

PROPERTY	TEST METHOD	VALUE
PHYSICAL		
Density, kg /m ³ (lb. / ft ³)	ASTM D 3574-95, Test A	288 (18)
Tolerance, %		± 10
Thickness, mm (inches)		12.5 & 25 (0.492 & 0.984)
Tolerance, %		6.3 & 8.1
Standard Color (Code)		Orange (122)
Compression Force Deflection, kPa (psi) Typical kPa (psi)	.51 cm/min (0.2" / min). Strain Rate Force Measured @ 25% Deflection	151 - 193 (22-28) 172 (25)
Hardness, Durometer, Shore "OO", typical	ASTM D 2240-97	72
Compression Set, % max.	ASTM D 3574-95 Test D @ 70°C (158°F)	15
Resilience by Vertical Rebound, %, typical	ASTM D 2632-96	58
Dimensional Stability, % max. change	22 hrs @ 80°C (176°F) in a forced-air oven	± 3
Tensile Strength, kPa (psi), typical	ASTM D 3574-75 Test E	1240 (180)
Tensile Elongation, % typical	ASTM D 3574-75 Test E	380
Tear Strength, kN/m (pli), typical	ASTM D 264-91 Die C	8.9 (50)
ELECTRICAL AND THERMAL		
Dielectric Strength, kV/m (volts/mil)	ASTM D 149-97a	1260 (32)
Coefficient of Thermal Expansion		2.3 - 3.1 x 10 ⁻⁴ in./in./°C (1.3-1.7 x 10 ⁻⁴ in./in./°F)
TEMPERATURE RESISTANCE		
Recommended Constant Use, max.	Rogers Internal Method	90°C (194°F)
Recommended Intermittent Use, max.	Rogers Internal Method	121°C (250°F)
Embrittlement	ASTM D 746-98	-20°C (-4°F)
FLAMMABILITY		
Flammability	UL 94HBF (File E20305) (Pending Certification) CSA Comp HBF (File 188149) (Pending Certification)	Pass Pass
ENVIRONMENTAL		
Water Absorption, Immersion Testing, % weight gain, typical	ASTM D 570-95	6.9

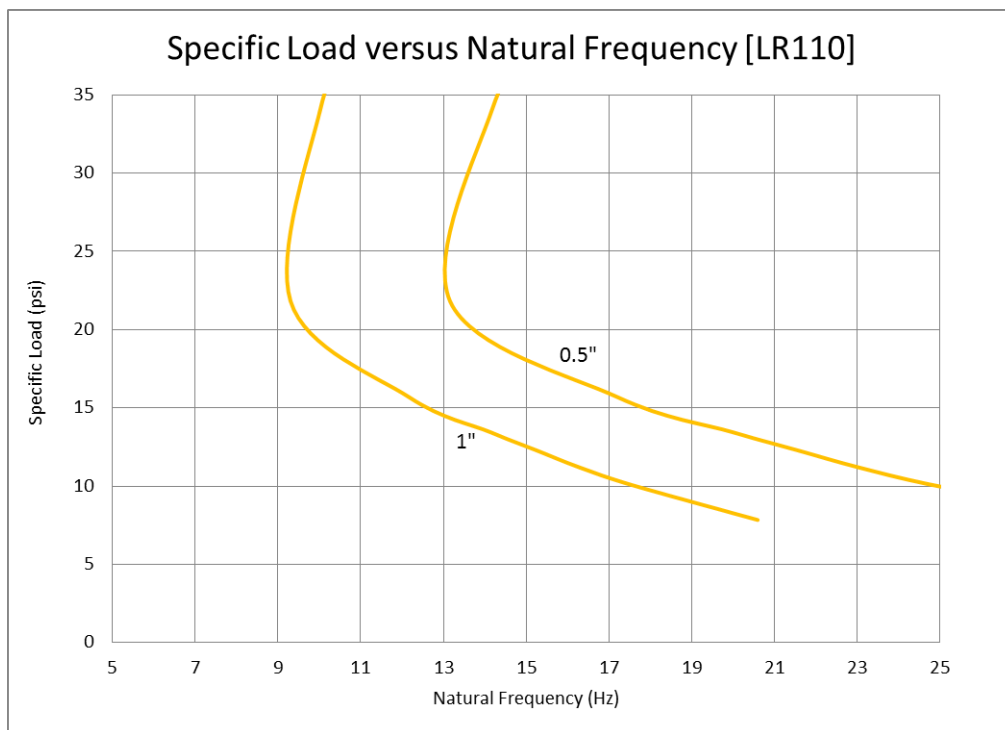
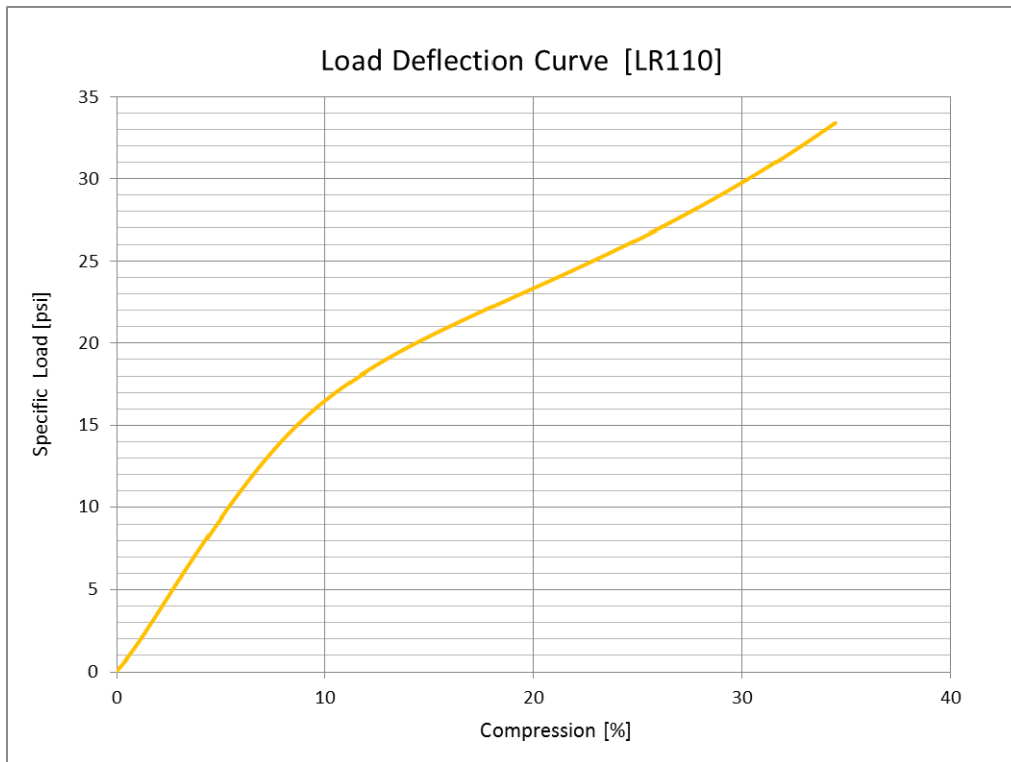
These materials are unsupported and should be processed with the knowledge that stretching of die cut parts can occur when material has not been relaxed.

Notes:

- All metric conversions are approximate.
- Additional technical information is available.
- Typical values should not be used for specification limits.

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